

Garant
Machine tap, vaporised, M: M30

Order data

Order number	135450 M30
GTIN	4045197076939
Item class	11H

Description
Version:

 Size M2.6 to the old DIN profile. **HSS**

Thread type: M

Tool material: HSS

Standard: DIN 376

Tolerance class: ISO 2 6H

Thread pitch: 3.5 mm

Overall length L: 180 mm

 Shank $\varnothing D_s$: 22 mm

 Shank square \square : 18 mm

 Tapping hole \varnothing : 26.5 mm

Technical description

Number of clamping slots	4
Tapping hole \varnothing	26.5 mm
Thread \varnothing	30 mm
Thread pitch	3.5 mm
Number of cutting edges Z	4
Standard	DIN 376
Shank $\varnothing D_s$	22 mm
Overall length L	180 mm
Shank square \square	18 mm

Tolerance class	ISO 2 6H
Tool material	HSS
Thread depth	60 mm
Thread type	M
Thread size	M30
Coating	vaporised
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	blue
Type of product	Tap