

Garant**Machine tap tapered, vaporised, M: M14****Order data**

Order number	135550 M14
GTIN	4045197077011
Item class	11H

Description**Version:****With conically offset guide thread.****Particularly for recessed blind hole threads** where the swarf generated remains in the tap flutes. **HSS-E**

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 2 6H

Thread pitch: 2 mm

Overall length L: 110 mm

Shank Ø D_s: 11 mm

Shank square □: 9 mm

Tapping hole Ø: 12 mm

Technical description

Number of cutting edges Z	3
Thread pitch	2 mm
Tapping hole Ø	12 mm
Thread Ø	14 mm
Number of clamping slots	3
Standard	DIN 376
Shank Ø D _s	11 mm
Overall length L	110 mm

Shank square <input type="checkbox"/>	9 mm
Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	28 mm
Thread type	M
Thread size	M14
Coating	vaporised
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	blue
Type of product	Tap