

**Garant**
**Machine tap 6G, vaporised, M: M14**

**Order data**

Order number	135600 M14
GTIN	4045197077134
Item class	11H

**Description**
**Version:**
**Tolerance class ISO 3 / 6G** = with oversize approx. 0.02 – 0.04 mm. **HSS-E**
**Application:**

For components which are **galvanised** after threading or shrink slightly when hardened.

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 3 6G

Thread pitch: 2 mm

Overall length L: 110 mm

Shank  $\varnothing D_s$ : 11 mmShank square  $\square$ : 9 mmTapping hole  $\varnothing$ : 12 mm
**Technical description**

Tapping hole $\varnothing$	12 mm
Thread pitch	2 mm
Number of clamping slots	3
Thread $\varnothing$	14 mm
Number of cutting edges Z	3
Standard	DIN 376
Shank $\varnothing D_s$	11 mm
Overall length L	110 mm

Shank square <input type="checkbox"/>	9 mm
Tolerance class	ISO 3 6G
Tool material	HSS E
Thread depth	28 mm
Thread type	M
Thread size	M14
Coating	vaporised
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	blue
Type of product	Tap