

**Garant**
**Machine tap for synchronised spindles HSS-E-PM Form E, TiAlN, M: M6**

**Order data**

Order number	135743 M6
GTIN	4045197508256
Item class	11H

**Description**
**Version:**

**Sturdy version with right-hand helix and shank to DIN 1835-B.** Special geometry for use on machines with **synchronised spindle drives**. The tap is controlled by the synchronising spindle of the machine.

Special **TiAlN coating** for optimum tool life. For use with **emulsion** (fat content minimum 8%).

**Form E** (lead chamfer: 1.5 - 2 turns) for the deepest possible thread depths.

**Note:**

**For use on synchronised spindles**, the **GARANT** quick-change tapping chuck **No. 338100 – 338121 with minimum length adjustment (MLA)** ensures very high process reliability.

Thread type: M

Tool material: HSS E PM

Standard: Manufacturer's standard

Tolerance class: ISO 2X 6HX

Thread pitch: 1 mm

Overall length L: 80 mm

Shank  $\varnothing D_s$ : 6 mm

Shank square  $\square$ : 4.9 mm

Tapping hole  $\varnothing$ : 5 mm

**Technical description**

Tapping hole $\varnothing$	5 mm
Thread $\varnothing$	6 mm
Thread pitch	1 mm
Number of cutting edges Z	3
Number of clamping slots	3

Standard	Manufacturer's standard
Shank $\varnothing D_s$	6 mm
Overall length L	80 mm
Shank square $\square$	4.9 mm
Tolerance class	ISO 2X 6HX
Tool material	HSS E PM
Thread depth	15 mm
Thread type	M
Thread size	M6
Coating	TiAlN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	E
Helix angle	40 degrees
Shank	DIN 1835 B to h6
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Shank tolerance	h6
Type of threading tool	Machine tap for synchronous machining
Colour ring	blue
Type of product	Tap