

Garant
Machine taps HSS-E Form C, vaporised, M: M36

Order data

Order number	135850 M36
GTIN	4045197746818
Item class	11H

Description
Version:
Form C (2–3 turns lead chamfer).

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 2 6H

Thread pitch: 4 mm

Overall length L: 200 mm

 Shank $\varnothing D_s$: 28 mm

 Shank square \square : 22 mm

 Tapping hole \varnothing : 32 mm

Technical description

Thread \varnothing	36 mm
Standard	DIN 376
Overall length L	200 mm
Number of cutting edges Z	4
Shank $\varnothing D_s$	28 mm
Number of clamping slots	4
Tolerance class	ISO 2 6H
Tool material	HSS E
Thread pitch	4 mm

Tapping hole Ø	32 mm
Shank square □	22 mm
Thread depth	108 mm
Thread type	M
Thread size	M36
Coating	vaporised
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Type of product	Tap