

**Garant**
**Machine taps HSS-E Form C, vaporised, M: M6**

**Order data**

Order number	135850 M6
GTIN	4045197077738
Item class	11H

**Description**
**Version:**
**Form C** (2–3 turns lead chamfer).

Thread type: M

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 2 6H

Thread pitch: 1 mm

Overall length L: 80 mm

 Shank  $\varnothing D_s$ : 6 mm

 Shank square  $\square$ : 4.9 mm

 Tapping hole  $\varnothing$ : 5 mm

**Technical description**

Thread $\varnothing$	6 mm
Number of clamping slots	3
Tapping hole $\varnothing$	5 mm
Number of cutting edges Z	3
Thread pitch	1 mm
Standard	DIN 371
Shank $\varnothing D_s$	6 mm
Overall length L	80 mm
Shank square $\square$	4.9 mm

Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	18 mm
Thread type	M
Thread size	M6
Coating	vaporised
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Type of product	Tap

## Accessories

Blind hole machine taps + tapping drills for metric threads M3-12	146923 M3-12
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