

**Machine taps HSS-E Form C, vaporised, M: M14****Order data**

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| Order number | 135855 M14 |
| GTIN | 4045197822017 |
| Item class | 12H |

Description**Version:****Form C** (2–3 turns lead chamfer).

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 2 6H

Thread pitch: 2 mm

Overall length L: 110 mm

Shank Ø D_s: 11 mm

Shank square □: 9 mm

Tapping hole Ø: 12 mm

Technical description

| | |
|---------------------------|--------|
| Thread Ø | 14 mm |
| Tool material | HSS E |
| Tapping hole Ø | 12 mm |
| Number of cutting edges Z | 4 |
| Overall length L | 110 mm |
| Shank Ø D _s | 11 mm |
| Number of clamping slots | 4 |
| Thread pitch | 2 mm |
| Shank square □ | 9 mm |

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|----------------------------------|-----------------------------------|
| Standard | DIN 376 |
| Tolerance class | ISO 2 6H |
| Thread depth | 42 mm |
| Thread type | M |
| Thread size | M14 |
| Coating | vaporised |
| Flank angle | 60 degrees |
| Thread standard | DIN 13 |
| Taper lead form | C |
| Helix angle | 40 degrees |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 3×D for blind holes |
| Cutting direction | right-hand |
| Type of threading tool | Machine tap for dynamic machining |
| Colour ring | green |
| Type of product | Tap |