

Garant
GARANT Master Tap machine tap HSS-E-PM Form C, ALTiX, M: M8

Order data

Order number	135960 M8
GTIN	4045197900029
Item class	11I

Description
Version:

Universal taps, designed for use in a wide spectrum of materials with high process reliability.

- **HSS-E-PM tool material for a high degree of wear resistance.**
- **Reduced coefficient of friction due to the new high-performance coating.**
- **Special geometry for optimum swarf evacuation.**

Corresponds to **ISO 2X/6HX**.

Thread type: M

Tool material: HSS E PM

Standard: DIN 371

Tolerance class: ISO 2X 6HX

Thread pitch: 1.25 mm

Overall length L: 90 mm

Shank $\varnothing D_s$: 8 mm

Shank square \square : 6.2 mm

Tapping hole \varnothing : 6.8 mm

Technical description

Thread pitch	1.25 mm
Shank square \square	6.2 mm
Shank $\varnothing D_s$	8 mm
Number of cutting edges Z	3
Thread \varnothing	8 mm
Number of clamping slots	3
Thread depth	20 mm

Overall length L	90 mm
Tolerance class	ISO 2X 6HX
Tapping hole Ø	6.8 mm
Tool material	HSS E PM
Standard	DIN 371
Thread type	M
Thread size	M8
Coating	AlTiX
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	GARANT Master Tap
Type of product	Tap

Accessories

GARANT Master Tap blind hole machine taps for metric threads M3-12

146735 M3-12