

Garant
GARANT Master Tap machine tap HSS-E-PM IC / Form C 6HX, AlTiX, M: M24

Order data

Order number	135965 M24
GTIN	4045197899675
Item class	111

Description
Version:
With internal coolant feed.

Universal taps, designed for use in a wide spectrum of materials with high process reliability.

- **HSS-E-PM tool material for a high degree of wear resistance.**
- **Reduced coefficient of friction due to the new high-performance coating.**
- **Special geometry for optimum swarf evacuation.**

Thread type: M

Tool material: HSS E PM

Standard: DIN 376

Tolerance class: ISO 2X 6HX

Thread pitch: 3 mm

Overall length L: 160 mm

Shank $\varnothing D_s$: 18 mm

Shank square \square : 14.5 mm

Tapping hole \varnothing : 21 mm

Technical description

Tapping hole \varnothing	21 mm
Thread pitch	3 mm
Tolerance class	ISO 2X 6HX
Shank square \square	14.5 mm
Thread \varnothing	24 mm
Shank $\varnothing D_s$	18 mm

Number of clamping slots	4
Overall length L	160 mm
Standard	DIN 376
Tool material	HSS E PM
Number of cutting edges Z	4
Thread depth	60 mm
Thread type	M
Thread size	M24
Coating	AlTiX
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	yes
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	GARANT Master Tap
Type of product	Tap