

Garant
GARANT Master Tap machine tap HSS-E-PM Form C 6GX, AlTiX, M: M3

Order data

Order number	136158 M3
GTIN	4045197900098
Item class	11I

Description
Version:
Tolerance class: ISO 3X/6GX

For components which are galvanised or shrink slightly when hardened.

Universal taps, designed for use in a wide spectrum of materials with high process reliability.

- **HSS-E-PM tool material for a high degree of wear resistance.**
- **Reduced coefficient of friction due to the new high-performance coating.**
- **Special geometry for optimum swarf evacuation.**

Thread type: M

Tool material: HSS E PM

Standard: DIN 371

Tolerance class: ISO 3X 6GX

Thread pitch: 0.5 mm

Overall length L: 56 mm

Shank $\varnothing D_s$: 3.5 mm

Shank square \square : 2.7 mm

Tapping hole \varnothing : 2.5 mm

Technical description

Thread pitch	0.5 mm
Thread depth	7.5 mm
Shank $\varnothing D_s$	3.5 mm
Thread \varnothing	3 mm
Tool material	HSS E PM
Tolerance class	ISO 3X 6GX

Tapping hole Ø	2.5 mm
Shank square □	2.7 mm
Standard	DIN 371
Number of cutting edges Z	3
Number of clamping slots	3
Overall length L	56 mm
Thread type	M
Thread size	M3
Coating	AlTiX
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	GARANT Master Tap
Type of product	Tap