

Garant
Machine tap for synchronised spindles HSS-E-PM Form C, TiAlN, M: M8

Order data

Order number	136171 M8
GTIN	4045197867520
Item class	11H

Description
Version:
Sturdy design with right-hand chip flutes and shank to DIN 1835-B.

Special geometry for **universal applications** on machines with **synchronised spindle drive**. The tap is guided by the synchronised spindle on the machine. Special **TiAlN-S coating** for optimum tool life.

For use with **emulsion** (fat content minimum 8%).

Note:

For use on synchronised spindles, the GARANT quick-change tapping chuck No. 338100 – 338121 with minimum length adjustment (MLA) ensures very high process reliability.

Thread type: M

Tool material: HSS E PM

Standard: Manufacturer's standard

Tolerance class: ISO 2X 6HX

Thread pitch: 1.25 mm

Overall length L: 90 mm

Shank $\varnothing D_s$: 8 mm

Tapping hole \varnothing : 6.8 mm

Technical description

Thread \varnothing	8 mm
Shank $\varnothing D_s$	8 mm
Standard	Manufacturer's standard
Tolerance class	ISO 2X 6HX
Tool material	HSS E PM

Tapping hole Ø	6.8 mm
Number of cutting edges Z	3
Thread pitch	1.25 mm
Overall length L	90 mm
Number of clamping slots	3
Thread depth	24 mm
Thread type	M
Thread size	M8
Coating	TiAlN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	DIN 1835 B to h6
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Cutting direction	right-hand
Shank tolerance	h6
Type of threading tool	Machine tap for synchronous machining
Colour ring	green
Type of product	Tap