

Garant
Machine tap, left-hand thread HSS-E 6H, vaporised, M-LH: M20

Order data

Order number	136180 M20
GTIN	4045197078483
Item class	11H

Description
Version:

Left-hand cutting. With **strong left-hand chip flutes**, for optimum swarf evacuation.

Thread type: M-LH

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 2 6H

Thread pitch: 2.5 mm

Overall length L: 140 mm

Shank $\varnothing D_s$: 16 mm

Shank square \square : 12 mm

Tapping hole \varnothing : 17.5 mm

Technical description

Thread \varnothing	20 mm
Number of clamping slots	4
Thread pitch	2.5 mm
Tapping hole \varnothing	17.5 mm
Number of cutting edges Z	4
Standard	DIN 376
Shank $\varnothing D_s$	16 mm
Overall length L	140 mm
Shank square \square	12 mm

Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	60 mm
Thread type	M-LH
Thread size	M20 LH
Coating	vaporised
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Type of product	Tap