

Garant

GARANT Master Tap machine tap left-hand thread HSS-E-PM 6HX, AlTiX, M-LH: M8



Order data

Order number	136190 M8
GTIN	4045197900623
Item class	11I

Description

Version:

Universal taps, designed for use in a wide spectrum of materials with high process reliability.

- **HSS-E-PM tool material for a high degree of wear resistance.**
- **Reduced coefficient of friction due to the new high-performance coating.**
- **Special geometry for optimum swarf evacuation.**

Thread type: M-LH

Tool material: HSS E PM

Standard: DIN 371

Tolerance class: ISO 2X 6HX

Thread pitch: 1.25 mm

Overall length L: 90 mm

Shank $\varnothing D_s$: 8 mm

Shank square \square : 6.2 mm

Tapping hole \varnothing : 6.8 mm

Technical description

Tolerance class	ISO 2X 6HX
Tool material	HSS E PM
Tapping hole \varnothing	6.8 mm
Thread depth	20 mm
Standard	DIN 371
Thread \varnothing	8 mm

Number of clamping slots	3
Number of cutting edges Z	3
Thread pitch	1.25 mm
Shank square □	6.2 mm
Overall length L	90 mm
Shank Ø D _s	8 mm
Thread type	M-LH
Thread size	M8 LH
Coating	AlTiX
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	GARANT Master Tap
Type of product	Tap