

Garant
Machine taps, uncoated, M: 22X1

Order data

Order number	136250 22X1
GTIN	4045197078926
Item class	11H

Description
Version:
Sturdy design, with 15° right-hand chip flutes.

Thread type: MF

Tool material: HSS E

Standard: DIN 374

Tolerance class: ISO 2 6H

Thread pitch: 1 mm

Overall length L: 125 mm

 Shank $\varnothing D_s$: 18 mm

 Shank square \square : 14.5 mm

 Tapping hole \varnothing : 21 mm

Technical description

Number of clamping slots	4
Thread \varnothing	22 mm
Thread pitch	1 mm
Tapping hole \varnothing	21 mm
Number of cutting edges Z	4
Shank $\varnothing D_s$	18 mm
Overall length L	125 mm
Shank square \square	14.5 mm
Tolerance class	ISO 2 6H

Tool material	HSS E
Standard	DIN 374
Thread depth	44 mm
Thread type	MF
Thread size	M22×1
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	15 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap