

Garant**Machine taps, uncoated, M: 24X1,5****Order data**

Order number	136250 24X1,5
GTIN	4045197078964
Item class	11H

Description**Version:****Sturdy design, with 15° right-hand chip flutes.**

Thread type: MF

Tool material: HSS E

Standard: DIN 374

Tolerance class: ISO 2 6H

Thread pitch: 1.5 mm

Overall length L: 140 mm

Shank Ø D_s: 18 mm

Shank square □: 14.5 mm

Tapping hole Ø: 22.5 mm

Technical description

Number of clamping slots	4
Thread pitch	1.5 mm
Number of cutting edges Z	4
Tapping hole Ø	22.5 mm
Thread Ø	24 mm
Shank Ø D _s	18 mm
Overall length L	140 mm
Shank square □	14.5 mm
Tolerance class	ISO 2 6H

Tool material	HSS E
Standard	DIN 374
Thread depth	48 mm
Thread type	MF
Thread size	M24×1.5
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	15 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap