

Garant**Machine tap, vaporised, M: 28X1,5****Order data**

Order number	136260 28X1,5
GTIN	4045197079275
Item class	11H

Description**Version:**

Surface vaporised for reduced edge build-up.

Thread type: MF

Tool material: HSS

Standard: DIN 374

Tolerance class: ISO 2 6H

Thread pitch: 1.5 mm

Overall length L: 140 mm

Shank $\varnothing D_s$: 20 mmShank square \square : 16 mmTapping hole \varnothing : 26.5 mm**Technical description**

Thread pitch	1.5 mm
Thread \varnothing	28 mm
Number of clamping slots	4
Tapping hole \varnothing	26.5 mm
Number of cutting edges Z	4
Shank $\varnothing D_s$	20 mm
Overall length L	140 mm
Shank square \square	16 mm
Tolerance class	ISO 2 6H

Tool material	HSS
Standard	DIN 374
Thread depth	56 mm
Thread type	MF
Thread size	M28×1.5
Coating	vaporised
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap