

Garant**Machine tap, vaporised, M: 4X0,5****Order data**

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| Order number | 136260 4X0,5 |
| GTIN | 4045197079114 |
| Item class | 11H |

Description**Version:**

Surface vaporised for reduced edge build-up.

Thread type: MF

Tool material: HSS E

Standard: DIN 374

Tolerance class: ISO 2 6H

Thread pitch: 0.5 mm

Overall length L: 63 mm

Shank $\varnothing D_s$: 2.8 mmShank square \square : 2.1 mmTapping hole \varnothing : 3.5 mm**Technical description**

| | |
|----------------------------|----------|
| Thread pitch | 0.5 mm |
| Tapping hole \varnothing | 3.5 mm |
| Number of clamping slots | 3 |
| Thread \varnothing | 4 mm |
| Number of cutting edges Z | 3 |
| Shank $\varnothing D_s$ | 2.8 mm |
| Overall length L | 63 mm |
| Shank square \square | 2.1 mm |
| Tolerance class | ISO 2 6H |

| | |
|----------------------------------|--|
| Tool material | HSS E |
| Standard | DIN 374 |
| Thread depth | 8 mm |
| Thread type | MF |
| Thread size | M4×0.5 |
| Coating | vaporised |
| Flank angle | 60 degrees |
| Thread standard | DIN 13 |
| Taper lead form | C |
| Helix angle | 40 degrees |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 3×D for blind holes |
| Cutting direction | right-hand |
| Type of threading tool | Machine tap for conventional machining |
| Colour ring | without |
| Type of product | Tap |