

Garant
Machine tap HSS-E, vaporised, M: 14X1,5

Order data

Order number	137050 14X1,5
GTIN	4045197079558
Item class	11H

Description
Version:

Surface vaporised for reduced edge build-up.

Thread type: MF

Tool material: HSS E

Standard: DIN 374

Tolerance class: ISO 2 6H

Thread pitch: 1.5 mm

Overall length L: 100 mm

Shank $\varnothing D_s$: 11 mm

Shank square \square : 9 mm

Tapping hole \varnothing : 12.5 mm

Technical description

Thread \varnothing	14 mm
Number of cutting edges Z	3
Tapping hole \varnothing	12.5 mm
Thread pitch	1.5 mm
Number of clamping slots	3
Shank $\varnothing D_s$	11 mm
Overall length L	100 mm
Shank square \square	9 mm
Tolerance class	ISO 2 6H

Tool material	HSS E
Standard	DIN 374
Thread depth	28 mm
Thread type	MF
Thread size	M14×1.5
Coating	vaporised
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	blue
Type of product	Tap