

Garant
GARANT Master Tap machine tap HSS-E-PM, ALTiX, MF: 22X1,5

Order data

Order number	137160 22X1,5
GTIN	4045197900890
Item class	111

Description
Version:

GARANT Master Tap Universal taps, designed for use in a wide spectrum of materials with high process reliability.

- **HSS-E-PM tool material for maximum wear resistance.**
- **Reduced coefficient of friction due to the new high-performance coating.**
- **Special geometry for optimum swarf evacuation.**

Thread type: MF

Tool material: HSS E PM

Standard: DIN 374

Tolerance class: ISO 2X 6HX

Thread pitch: 1.5 mm

Overall length L: 125 mm

Shank $\varnothing D_s$: 18 mm

Shank square \square : 14.5 mm

Tapping hole \varnothing : 20.5 mm

Technical description

Shank $\varnothing D_s$	18 mm
Tapping hole \varnothing	20.5 mm
Thread pitch	1.5 mm
Overall length L	125 mm
Tool material	HSS E PM
Standard	DIN 374

Thread depth	55 mm
Number of clamping slots	4
Tolerance class	ISO 2X 6HX
Shank square □	14.5 mm
Thread Ø	22 mm
Number of cutting edges Z	4
Thread type	MF
Thread size	M22×1.5
Coating	AlTiX
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	GARANT Master Tap
Type of product	Tap