

Garant
Machine tap for synchronised spindles HSS-E-PM Form E, TiAlN, M: 12X1

Order data

Order number	137183 12X1
GTIN	4045197705372
Item class	11H

Description
Version:

Sturdy version with right-hand helix and shank to DIN 1835-B. Special geometry for **general-purpose use** on machines with **synchronised spindle drive**. The tap is controlled by the synchronising spindle of the machine. Special **TiAlN-S coating** for optimum tool life. For use with **emulsion** (fat content minimum 8%).

Form E (lead chamfer: 1.5 - 2 turns) for the deepest possible thread depths.

Note:

For use on synchronised spindles, the **GARANT** quick-change tapping chuck **No. 338100 – 338121 with minimum length adjustment (MLA)** ensures very high process reliability.

Thread type: MF

Tool material: HSS E PM

Standard: Manufacturer's standard

Tolerance class: ISO 2X 6HX

Thread pitch: 1 mm

Overall length L: 100 mm

Shank $\varnothing D_s$: 12 mm

Shank square \square : 9 mm

Tapping hole \varnothing : 11 mm

Technical description

Tapping hole \varnothing	11 mm
Number of cutting edges Z	4
Number of clamping slots	4
Thread \varnothing	12 mm
Thread pitch	1 mm

Shank $\varnothing D_s$	12 mm
Overall length L	100 mm
Shank square \square	9 mm
Tolerance class	ISO 2X 6HX
Tool material	HSS E PM
Standard	Manufacturer's standard
Thread depth	36 mm
Thread type	MF
Thread size	M12x1
Coating	TiAlN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	E
Helix angle	40 degrees
Shank	DIN 1835 B with h6
Through-coolant	no
Application for type of drilling	up to 3xD for blind holes
Cutting direction	right-hand
Shank tolerance	h6
Type of threading tool	Machine tap for synchronous machining
Colour ring	green
Type of product	Tap