

Garant
GARANT Master Tap machine tap HSS-E-PM, ALTiX, G: G5/8 inch

Order data

Order number	137805 G5/8
GTIN	4045197901125
Item class	111

Description
Version:

GARANT Master Tap Universal taps, designed for use in a wide spectrum of materials with high process reliability.

- **HSS-E-PM tool material for maximum wear resistance.**
- **Reduced coefficient of friction due to the new high-performance coating.**
- **Special geometry for optimum swarf evacuation.**

Application:

For Whitworth parallel pipe threads DIN-ISO 228/1 (threads that do not form a seal within the connection).

Tool material: HSS E PM

Threads per inch: 14

Thread Ø: 22.91 mm

Overall length L: 125 mm

Shank Ø D_s: 18 mm

Shank square □: 14.5 mm

Tapping hole Ø: 21 mm

Technical description

Tool material	HSS E PM
Thread Ø	22.91 mm
Thread pitch	1.814 mm
Shank square □	14.5 mm
Threads per inch	14

Overall length L	125 mm
Number of clamping slots	4
Number of cutting edges Z	4
Shank $\varnothing D_s$	18 mm
Tapping hole \varnothing	21 mm
Thread depth	57.28 mm
Thread size	G5/8
Series	GARANT Master Tap
Coating	AlTiX
Thread type	G
Flank angle	55 degrees
Standard	DIN 5156
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Type of product	Tap