



Machine tap, uncoated, UNC: 5/16-18



Order data

Order number	137862 5/16-18
GTIN	4045197594938
Item class	12H

Description

Version:

Sturdy design, with right-hand chip flutes. HSS-E

Application:

For UNC uniform coarse threads ASME – B1.1.

Thread type: UNC

Tool material: HSS E

Standard: DIN 371

Threads per inch: 18

Thread Ø: 7.94 mm

Overall length L: 90 mm

Shank Ø D_s: 8 mm

Shank square □: 6.2 mm

Tapping hole Ø: 6.6 mm

Technical description

Number of cutting edges Z	3
Tapping hole Ø	6.6 mm
Thread Ø	7.94 mm
Number of clamping slots	3
Thread pitch	1.411 mm
Threads per inch	18
Standard	DIN 371
Tool material	HSS E

Shank $\varnothing D_s$	8 mm
Overall length L	90 mm
Shank square \square	6.2 mm
Thread depth	15.88 mm
Thread type	UNC
Thread size	5/16-18 UNC
Coating	uncoated
Flank angle	60 degrees
Tolerance class	2B
Taper lead form	C
Helix angle	15 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap