



## Machine tap DIN 374, uncoated, UNF: 7/8-14



### Order data

Order number	138002 7/8-14
GTIN	4045197595126
Item class	12H

### Description

#### Version:

**Sturdy design, with right-hand chip flutes. HSS-E**

#### Application:

**For UNF uniform fine threads ASME – B1.1.**

Thread type: UNF

Tool material: HSS E

Standard: DIN 374

Threads per inch: 14

Thread Ø: 22.23 mm

Overall length L: 125 mm

Shank Ø D<sub>s</sub>: 18 mm

Shank square □: 14.5 mm

Tapping hole Ø: 20.4 mm

### Technical description

Number of clamping slots	4
Tapping hole Ø	20.4 mm
Number of cutting edges Z	4
Threads per inch	14
Thread Ø	22.23 mm
Standard	DIN 374
Tool material	HSS E

Shank $\varnothing D_s$	18 mm
Overall length L	125 mm
Shank square $\square$	14.5 mm
Thread depth	44.44 mm
Thread pitch	1.814 mm
Thread type	UNF
Thread size	7/8-14 UNF
Coating	uncoated
Flank angle	60 degrees
Tolerance class	2B
Taper lead form	C
Helix angle	15 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap