

**Garant**
**Fluteless machine tap without oil grooves HSS-E-PM 6HX, TiN, M: M2,5**

**Order data**

Order number	139115 M2,5
GTIN	4045197508515
Item class	11H

**Description**
**Version:**

**DIN 2174** ( $\approx$  **DIN 371**  $\leq$  M10;  $\approx$  **DIN 376**  $\geq$  M12).

The **innovative polygon form** permits a wide application spectrum. The **multi-function layer structure** achieves **maximum service life** even in **high-tensile materials**.

Tolerance class: ISO 2X 6HX

Thread pitch: 0.45 mm

Overall length L: 50 mm

Shank  $\varnothing$  D<sub>s</sub>: 2.8 mm

Shank square □: 2.1 mm

Tapping hole  $\varnothing$  with guide value: 2.3 mm

**Technical description**

Number of cutting edges Z	3
Thread pitch	0.45 mm
Thread $\varnothing$	2.5 mm
Number of clamping slots	3
Shank $\varnothing$ D <sub>s</sub>	2.8 mm
Shank square □	2.1 mm
Overall length L	50 mm
Tapping hole $\varnothing$ with guide value	2.3 mm
Tolerance class	ISO 2X 6HX
Thread depth	3.75 mm

Thread size	M2.5
Coating	TiN
Thread type	M
Flank angle	60 degrees
Tool material	HSS E PM
Standard	DIN 2174
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for blind holes and through holes
Cutting direction	right-hand
Colour ring	blue
Type of product	Fluteless tap