

Garant
Fluteless machine tap without oil grooves HSS-E-PM 6HX, TiN, M: M2

Order data

Order number	139115 M2
GTIN	4045197508508
Item class	11H

Description
Version:
DIN 2174 (\approx **DIN 371** \leq M10; \approx **DIN 376** \geq M12).

The **innovative polygon form** permits a wide application spectrum. The **multi-function layer structure** achieves **maximum service life** even in **high-tensile materials**.

Tolerance class: ISO 2X 6HX

Thread pitch: 0.4 mm

Overall length L: 45 mm

 Shank \varnothing D_s: 2.8 mm

Shank square □: 2.1 mm

 Tapping hole \varnothing with guide value: 1.85 mm

Technical description

Number of clamping slots	3
Number of cutting edges Z	3
Thread pitch	0.4 mm
Thread \varnothing	2 mm
Shank \varnothing D _s	2.8 mm
Shank square □	2.1 mm
Overall length L	45 mm
Tapping hole \varnothing with guide value	1.85 mm
Tolerance class	ISO 2X 6HX
Thread depth	3 mm

Thread size	M2
Coating	TiN
Thread type	M
Flank angle	60 degrees
Tool material	HSS E PM
Standard	DIN 2174
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5xD for blind holes and through holes
Cutting direction	right-hand
Colour ring	blue
Type of product	Fluteless tap