

Garant
Fluteless machine tap without oil grooves HSS-E-PM 6HX, TiN, M: M1,7

Order data

Order number	139125 M1,7
GTIN	4045197508621
Item class	11H

Description
Version:

Size M1 - M1.4– **tolerance class:** ISO 1X / 4HX

DIN 2174 (\approx **DIN 371** \leq M10; \approx **DIN 376** \geq M12).

The **innovative polygon form** permits a wide application spectrum. The **multi-function layer structure** achieves **maximum service life** even in **high-tensile materials**. with old DIN profile.

Tolerance class: ISO 2X 6HX

Thread pitch: 0.35 mm

Overall length L: 40 mm

Shank $\varnothing D_s$: 2.5 mm

Shank square \square : 2.1 mm

Tapping hole \varnothing with guide value: 1.55 mm

Technical description

Number of clamping slots	3
Thread pitch	0.35 mm
Thread \varnothing	1.7 mm
Number of cutting edges Z	3
Shank $\varnothing D_s$	2.5 mm
Shank square \square	2.1 mm
Overall length L	40 mm
Tapping hole \varnothing with guide value	1.55 mm
Tolerance class	ISO 2X 6HX

Thread depth	2.55 mm
Thread size	M1.7
Coating	TiN
Thread type	M
Flank angle	60 degrees
Tool material	HSS E PM
Standard	DIN 2174
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for blind holes and through holes
Cutting direction	right-hand
Colour ring	green
Type of product	Fluteless tap