

**Garant**
**Fluteless machine tap without oil grooves HSS-E-PM 6HX, TiN, M: M5**

**Order data**

Order number	139125 M5
GTIN	4045197508706
Item class	11H

**Description**
**Version:**

Size M1 - M1.4– **tolerance class:** ISO 1X / 4HX

**DIN 2174** ( $\approx$  **DIN 371**  $\leq$  M10;  $\approx$  **DIN 376**  $\geq$  M12).

The **innovative polygon form** permits a wide application spectrum. The **multi-function layer structure** achieves **maximum service life** even in **high-tensile materials**.

Tolerance class: ISO 2X 6HX

Thread pitch: 0.8 mm

Overall length L: 70 mm

Shank  $\varnothing D_s$ : 6 mm

Shank square  $\square$ : 4.9 mm

Tapping hole  $\varnothing$  with guide value: 4.65 mm

**Technical description**

Number of clamping slots	4
Number of cutting edges Z	4
Thread $\varnothing$	5 mm
Thread pitch	0.8 mm
Shank $\varnothing D_s$	6 mm
Shank square $\square$	4.9 mm
Overall length L	70 mm
Tapping hole $\varnothing$ with guide value	4.65 mm
Tolerance class	ISO 2X 6HX

Thread depth	7.5 mm
Thread size	M5
Coating	TiN
Thread type	M
Flank angle	60 degrees
Tool material	HSS E PM
Standard	DIN 2174
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for blind holes and through holes
Cutting direction	right-hand
Colour ring	green
Type of product	Fluteless tap