



## Fluteless machine tap without oil grooves HSS-E 6HX, TiAlN, M: M8



### Order data

Order number	139132 M8
GTIN	4045197446589
Item class	12H

### Description

#### Version:

Size M1 - M1.4– **tolerance class:** ISO 1X / 4HX

**DIN 2174** ( $\approx$  **DIN 371**  $\leq$  M10;  $\approx$  **DIN 376**  $\geq$  M12).

Tolerance class: ISO 2X 6HX

Thread pitch: 1.25 mm

Overall length L: 90 mm

Shank  $\varnothing D_s$ : 8 mm

Shank square  $\square$ : 6.2 mm

Tapping hole  $\varnothing$  with guide value: 7.45 mm

### Technical description

Thread pitch	1.25 mm
Number of clamping slots	5
Number of cutting edges Z	5
Thread $\varnothing$	8 mm
Shank $\varnothing D_s$	8 mm
Shank square $\square$	6.2 mm
Overall length L	90 mm
Tapping hole $\varnothing$ with guide value	7.45 mm
Tolerance class	ISO 2X 6HX
Thread depth	12 mm
Thread size	M8

Coating	TiAlN
Thread type	M
Flank angle	60 degrees
Tool material	HSS E
Standard	DIN 2174
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for blind holes and through holes
Cutting direction	right-hand
Colour ring	green
Type of product	Fluteless tap