

Garant
Fluteless machine tap with oil grooves HSS-E-PM Form C 6HX, TiN, M: M5

Order data

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|--------------|---------------|
| Order number | 139175 M5 |
| GTIN | 4045197508997 |
| Item class | 11H |

Description
Version:

DIN 2174 (\approx DIN 371 \leq M10; \approx DIN 376 \geq M12). **With oil grooves; optimum lubrication effect even in deeper threads.**

Tolerance class: ISO 2X/6HX.

The **innovative polygon form** permits a wide application spectrum. The **multi-function layer structure** achieves **maximum service life** even in **high-tensile materials**.

Tolerance class: ISO 2X 6HX

Thread pitch: 0.8 mm

Overall length L: 70 mm

Shank $\varnothing D_s$: 6 mm

Shank square \square : 4.9 mm

Tapping hole \varnothing with guide value: 4.65 mm

Technical description

| | |
|---|------------|
| Number of cutting edges Z | 4 |
| Thread \varnothing | 5 mm |
| Thread pitch | 0.8 mm |
| Number of clamping slots | 4 |
| Shank $\varnothing D_s$ | 6 mm |
| Shank square \square | 4.9 mm |
| Overall length L | 70 mm |
| Tapping hole \varnothing with guide value | 4.65 mm |
| Tolerance class | ISO 2X 6HX |

| | |
|----------------------------------|---|
| Thread depth | 15 mm |
| Thread size | M5 |
| Coating | TiN |
| Thread type | M |
| Flank angle | 60 degrees |
| Tool material | HSS E PM |
| Standard | DIN 2174 |
| Thread standard | DIN 13 |
| Taper lead form | C |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 3×D for blind holes and through holes |
| Cutting direction | right-hand |
| Colour ring | blue |
| Type of product | Fluteless tap |