

Garant
Fluteless machine tap with oil grooves HSS-E-PM IC / Form C 6HX, TiN, M: M8

Order data

Order number	139187 M8
GTIN	4045197509291
Item class	11H

Description
Version:

DIN 2174 (\approx DIN 371 \leq M10; \approx DIN 376 \geq M12). **With oil grooves; optimum lubrication effect even in deeper threads.**

With internal coolant supply laterally from the grooves; permits maximum tool life when threading through holes and blind holes.

Tolerance class: ISO 2X/6HX.

The **innovative polygon form** permits a wide application spectrum. The **multi-function layer structure** achieves **maximum service life** even in **high-tensile materials**.

Tolerance class: ISO 2X 6HX

Thread pitch: 1.25 mm

Overall length L: 90 mm

Shank \varnothing D_s: 8 mm

Shank square \square : 6.2 mm

Tapping hole \varnothing with guide value: 7.45 mm

Technical description

Thread pitch	1.25 mm
Number of cutting edges Z	5
Number of clamping slots	5
Thread \varnothing	8 mm
Taper lead angle	8 degrees
Shank \varnothing D _s	8 mm
Shank square \square	6.2 mm

Overall length L	90 mm
Tapping hole Ø with guide value	7.45 mm
Tolerance class	ISO 2X 6HX
Thread depth	24 mm
Thread size	M8
Coating	TiN
Thread type	M
Flank angle	60 degrees
Tool material	HSS E PM
Standard	DIN 2174
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	yes
Application for type of drilling	up to 3×D for blind holes and through holes
Cutting direction	right-hand
Colour ring	green
Type of product	Fluteless tap