



Fluteless machine tap with oil grooves HSS-E Form C 6GX, TiAlN, M: M6



Order data

Order number	139192 M6
GTIN	4045197446862
Item class	12H

Description

Version:

DIN 2174 (\approx DIN 371 \leq M10; \approx DIN 376 \geq M12). **With oil grooves; optimum lubrication effect even in deeper threads.**

Tolerance class: ISO 3X / 6GX = **Oversize 0.02 – 0.04 mm.**

Application:

For components which are **galvanised after threading** or which shrink slightly when hardened.

Tolerance class: ISO 3X 6GX

Thread pitch: 1 mm

Overall length L: 80 mm

Shank $\varnothing D_s$: 6 mm

Shank square \square : 4.9 mm

Tapping hole \varnothing with guide value: 5.55 mm

Technical description

Thread \varnothing	6 mm
Thread pitch	1 mm
Number of cutting edges Z	5
Number of clamping slots	5
Shank $\varnothing D_s$	6 mm
Shank square \square	4.9 mm
Overall length L	80 mm
Tapping hole \varnothing with guide value	5.55 mm
Tolerance class	ISO 3X 6GX

Thread depth	18 mm
Thread size	M6
Coating	TiAlN
Thread type	M
Flank angle	60 degrees
Tool material	HSS E
Standard	DIN 2174
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes and through holes
Cutting direction	right-hand
Colour ring	green
Type of product	Fluteless tap