

Garant
Fluteless machine tap with oil grooves HSS-E-PM, TiN, M: 12X1,5

Order data

Order number	139260 12X1,5
GTIN	4045197509499
Item class	11H

Description
Version:

DIN 2174 (≈ DIN 374). **With oil grooves; optimum lubrication effect even in deeper threads.** The **innovative polygon form** permits a wide application spectrum. The **multi-function layer structure** achieves **maximum service life** even in **high-tensile materials**.

Tolerance class: ISO 2X 6HX

Thread pitch: 1.5 mm

Overall length L: 100 mm

Shank $\varnothing D_s$: 9 mm

Shank square \square : 7 mm

Tapping hole \varnothing with guide value: 11.35 mm

Technical description

Thread \varnothing	12 mm
Number of clamping slots	6
Number of cutting edges Z	6
Shank $\varnothing D_s$	9 mm
Shank square \square	7 mm
Overall length L	100 mm
Tapping hole \varnothing with guide value	11.35 mm
Thread depth	36 mm
Thread pitch	1.5 mm

Tolerance class	ISO 2X 6HX
Thread size	M12×1.5
Coating	TiN
Thread type	MF
Flank angle	60 degrees
Tool material	HSS E PM
Standard	DIN 2174
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes and through holes
Cutting direction	right-hand
Colour ring	blue
Type of product	Fluteless tap