



## Fluteless machine tap with oil grooves HSS-E, TiAlN, M: 8X1



### Order data

Order number	139372 8X1
GTIN	4045197447012
Item class	12H

### Description

#### Version:

**DIN 2174** (≈ DIN 374). **With oil grooves; optimum lubrication effect even in deeper threads.**

High performance **TiAlN and anti-friction coating** for correspondingly longer tool life.

Tolerance class: ISO 2X 6HX

Thread pitch: 1 mm

Overall length L: 90 mm

Shank Ø D<sub>s</sub>: 6 mm

Shank square □: 4.9 mm

Tapping hole Ø with guide value: 7.55 mm

### Technical description

Number of clamping slots	5
Thread Ø	8 mm
Number of cutting edges Z	5
Shank Ø D <sub>s</sub>	6 mm
Shank square □	4.9 mm
Overall length L	90 mm
Tapping hole Ø with guide value	7.55 mm
Thread depth	24 mm
Thread pitch	1 mm
Tolerance class	ISO 2X 6HX

Thread size	M8×1
Coating	TiAlN
Thread type	MF
Flank angle	60 degrees
Tool material	HSS E
Standard	DIN 2174
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes and through holes
Cutting direction	right-hand
Colour ring	green
Type of product	Fluteless tap