

GARANT Master TM plain shank thread mill 2×D, TiAlN, M: M20



Order data

Order number	139640 M20
GTIN	4045197957542
Item class	11D

Description

Version:

Solid carbide thread mills with irregular cutting edge spacing and an increased number of cutting edges. Due to the irregular cutting edge spacing they achieve very smooth running and long tool life.

Newly developed universal geometry and **high-performance coating** for use across a wide spectrum of materials.

- · Significantly reduced vibration due to irregular cutting edge spacing
- · Increased number of cutting edges
- · New coating for optimum wear resistance
- · Corrected thread profile for avoidance of profile distortions

Through-coolant feed ≥ M4

Note:

Form HB and HE supplied at the same price as HA.

Form **HB**: order with **No. 139640 / 136941 + 129100 HB**Form **HE**: order with **No. 139640 /136941 + 129100 HE**.

Through-coolant: yes

No. of teeth Z: 6 Thread pitch: 2.5 mm Nominal \varnothing D_c: 13.95 mm

maximum insertion depth L₁: 41.25 mm

Shank length L_s: 45 mm Overall length L: 102 mm Shank Ø D_s: 14 mm

Technical description

No. of teeth Z

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Shank grinding Type HE	129100 HE
	129100 HB



Shank grinding Type HB