

Garant
GARANT Master TM plain shank thread mill 2×D, TiAlN, MF: 18X1,5

Order data

Order number	139665 18X1,5
GTIN	4045197957672
Item class	11D

Description
Version:

Solid carbide thread milling cutters **with irregular cutting edge spacing and an increased number of cutting edges**. Due to the **irregular cutting edge spacing** they achieve **very smooth running** and **long tool life**.

Newly developed universal geometry and **high-performance coating** for use across a wide spectrum of materials.

- **Significantly reduced vibration due to irregular cutting edge spacing**
- **Increased number of cutting edges**
- **New coating for optimum wear resistance**
- **Corrected thread profile for avoidance of profile distortions**

Through-coolant feed $\geq 4 \times 0.5$

Note:

Form HB and HE supplied at the same price as HA.

Form **HB**: order with **No. 139665 + 129100 HB**

Form **HE**: order with **No. 139665 + 129100 HE**

Through-coolant: yes

No. of teeth Z: 6

Thread pitch: 1.5 mm

Nominal $\varnothing D_c$: 13.9 mm

maximum insertion depth L_1 : 36.75 mm

Shank length L_s : 48 mm

Overall length L: 106 mm

Shank $\varnothing D_s$: 16 mm

Technical description

Shank $\varnothing D_s$	16 mm
-------------------------	-------

Shank length L_s	48 mm
Thread depth	36 mm
No. of teeth Z	6
maximum insertion depth L_1	36.75 mm
Thread pitch	1.5 mm
Overall length L	106 mm
Through-coolant	yes
Number of clamping slots	6
Feed f_z in steel < 750 N/mm ²	0.11 mm
Thread size	M18×1.5
Nominal $\varnothing D_c$	13.9 mm
Coating	TiAlN
Thread type	MF
Thread type	MF-LH
Flank angle	60 degrees
Tool material	Solid carbide
Thread standard	DIN 13
Shank	DIN 6535 HA to h6
Application for type of drilling	up to 2×D for blind holes and through holes
Spacing of the cutters	unequal spacing
Colour ring	green
Internal/external application	Indvendig
Series	GARANT Master TM
Type of product	thread milling cutter

Services

Shank grinding Type HE	129100 HE
Shank grinding Type HB	129100 HB

