

**Garant**
**Die, G: G1/8**


### Order data

Order number	142050 G1/8
GTIN	4045197084583
Item class	11K

### Description

**Version:**

Closed, pre-slit form; **with tapered lead chamfer on both sides** for easy start to the threading action and clean swarf evacuation in the direction of cutting. **1 $\frac{3}{4}$  turns lead chamfer.**

**Application:**

**For Whitworth parallel pipe threads** DIN ISO 228/1

Threads per inch: 28

Thread  $\varnothing$ : 9.73 mm

External  $\varnothing$ : 30 mm

Height: 11 mm

### Technical description

Threads per inch	28
Height	11 mm
Thread $\varnothing$	9.73 mm
External $\varnothing$	30 mm
Thread size	G1/8

Cutting direction	right-hand
Tolerance class	A
Thread type	G
Flank angle	55 degrees
Tool material	HSS
Standard	EN 24231
Type of product	Die