

**Garant**
**Die, UNF: 12-28**


### Order data

Order number	142620 12-28
GTIN	4045197084897
Item class	11K

### Description

**Version:**

Closed, pre-slitted form; **with tapered lead chamfer on both sides** for easy start to the threading action and clean swarf evacuation in the direction of cutting. **1¾ turns lead chamfer.**

**Application:**

**For UNF uniform fine threads ASME – B1.1.**

Tolerance class: 2A

Threads per inch: 28

Thread Ø: 5.49 mm

External Ø: 20 mm

Height: 7 mm

### Technical description

Thread Ø	5.49 mm
Height	7 mm
Threads per inch	28
External Ø	20 mm

Thread size	12-28 UNF
Cutting direction	right-hand
Thread type	UNF
Flank angle	60 degrees
Tool material	HSS
Standard	EN 22568
Tolerance class	2A
Type of product	Die