

Garant
Solid carbide drilling out tool plain shank with hexagon, TiAlN, for taps: M4

Order data

Order number	149830 M4
GTIN	4045197326911
Item class	11L

Description
Version:

Strong plain shank with **hexagon** for mounting in a drill chuck and self-centring cutting edge.

Application:

For **drilling out broken off taps**. **Stable clamping** is necessary, the hole must be dry and without cutting oil.

Note:

v_c for material < 67 HRC 10 – 28 m/min.

Wear safety glasses.

Standard: Manufacturer's standard

Flute length L_c : 14 mm

Overall length L : 46 mm

Shank $\varnothing D_s$: 4 mm

Technical description

for taps	M4
Shank tolerance	h6
Shank $\varnothing D_s$	4 mm
Overall length L	46 mm
Flute length L_c	14 mm
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard

Colour ring	red
Type of product	Drilling out tool

Accessories

Solid carbide drilling-out tool set in cartridge Number of drilling-out tools 5	149831 5
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