

Garant
Solid carbide drilling out tool plain shank with hexagon, TiAlN, for taps: M5

Order data

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|--------------|---------------|
| Order number | 149830 M5 |
| GTIN | 4045197326928 |
| Item class | 11L |

Description
Version:

Strong plain shank with **hexagon** for mounting in a drill chuck and self-centring cutting edge.

Application:

For **drilling out broken off taps**. **Stable clamping** is necessary, the hole must be dry and without cutting oil.

Note:

v_c for material < 67 HRC 10 – 28 m/min.

Wear safety glasses.

Standard: Manufacturer's standard

Flute length L_c : 19 mm

Overall length L: 50 mm

Shank $\varnothing D_s$: 5 mm

Technical description

| | |
|-------------------------|-------------------------|
| Shank tolerance | h6 |
| for taps | M5 |
| Shank $\varnothing D_s$ | 5 mm |
| Overall length L | 50 mm |
| Flute length L_c | 19 mm |
| Coating | TiAlN |
| Tool material | Solid carbide |
| Standard | Manufacturer's standard |

| | |
|-----------------|-------------------|
| Colour ring | red |
| Type of product | Drilling out tool |

Accessories

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|---------------------------------------------------------------------------------|----------|
| Solid carbide drilling-out tool set in cartridge Number of drilling-out tools 5 | 149831 5 |
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