

Garant
Countersink HSS 120°, uncoated, External Ø DC: 12,5 mm

Order data

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|--------------|---------------|
| Order number | 150020 12,5 |
| GTIN | 4045197301284 |
| Item class | 11M |

Description
Version:

Flutes ground from solid. Also suitable for steels < 900 N/mm².

Flutes ground from solid.

Through-coolant: no

Number of cutting edges Z: 3

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smallest countersink Ø for holes from: 2.8 mm

Overall length L: 54 mm

Shank Ø D_s: 8 mm

Feed f in steel < 500 N/mm²: 0.12 mm/rev.

Technical description

| | |
|---|--------------|
| Feed f in steel < 500 N/mm ² | 0.12 mm/rev. |
| Shank tolerance | h9 |
| smallest countersink Ø for holes from | 2.8 mm |
| External Ø | 12.5 mm |
| Shank Ø D _s | 8 mm |
| Overall length L | 54 mm |
| Number of cutting edges Z | 3 |
| Coating | uncoated |

| | |
|-----------------------|-------------------------------|
| Countersink tip angle | 120 degrees |
| Tool material | HSS |
| Standard | Manufacturer's standard |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Colour ring | without |
| Type of product | Stepped drill and countersink |