

# Countersink HSS 100°, uncoated, External Ø DC: 10,4 mm



#### **Order data**

Order number	150023 10,4
GTIN	4045197959560
Item class	11M

# **Description**

#### **Version:**

Easy and chatter-free deburring and countersinking.

Flutes ground from solid.

Through-coolant: no

Number of cutting edges Z: 3

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smallest countersink  $\varnothing$  for holes from: 2.5 mm

Overall length L: 49 mm

Shank Ø D<sub>s</sub>: 6 mm

Feed f in steel < 500 N/mm<sup>2</sup>: 0.12 mm/rev.

### **Technical description**

smallest countersink $\varnothing$ for holes from	2.5 mm
External Ø	10.4 mm
Overall length L	49 mm
Feed f in steel < 500 N/mm <sup>2</sup>	0.12 mm/rev.
Number of cutting edges Z	3
Shank Ø D <sub>s</sub>	6 mm
Coating	uncoated
Countersink tip angle	100 degrees
Tool material	HSS

Standard	Manufacturer's standard
Shank	Parallel shank to h9
Through-coolant	no
Colour ring	without
Type of product	Stepped drill and countersink