

Countersink HSS 100°, uncoated, External Ø DC: 25 mm



Order data

Order number	150023 25
GTIN	4045197959607
Item class	11M

Description

Version:

Easy and chatter-free deburring and countersinking.

Flutes ground from solid.

Through-coolant: no

Number of cutting edges Z: 3 Number of cutting edges Z: 3

smallest countersink Ø for holes from: 5 mm

Overall length L: 65 mm Shank Ø D.; 10 mm

Feed f in steel < 500 N/mm²: 0.2 mm/rev.

Technical description

Feed f in steel < 500 N/mm ²	0.2 mm/rev.
smallest countersink Ø for holes from	5 mm
Overall length L	65 mm
Number of cutting edges Z	3
Shank Ø D _s	10 mm
External Ø	25 mm
Coating	uncoated
Countersink tip angle	100 degrees
Tool material	HSS

Standard	Manufacturer's standard
Shank	Parallel shank to h9
Through-coolant	no
Colour ring	without
Type of product	Stepped drill and countersink