

Garant
Countersink solid carbide 100°, uncoated, External Ø DC: 12,4 mm

Order data

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|--------------|---------------|
| Order number | 150025 12,4 |
| GTIN | 4045197543042 |
| Item class | 11M |

Description
Version:

Easy and chatter-free deburring and countersinking.

Very **sturdy version** with **solid carbide head**, for heavy-duty use. Specially for **materials that are difficult to machine**.

Through-coolant: no

Number of cutting edges Z: 5

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smallest countersink Ø for holes from: 4 mm

Overall length L: 55 mm

Shank Ø D_s: 8 mm

Feed f in Inconel®: 0.05 mm/rev.

Technical description

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|---------------------------------------|--------------|
| Shank tolerance | h9 |
| Feed f in Inconel® | 0.05 mm/rev. |
| External Ø | 12.4 mm |
| smallest countersink Ø for holes from | 4 mm |
| Shank Ø D _s | 8 mm |
| Overall length L | 55 mm |
| Number of cutting edges Z | 5 |
| Coating | uncoated |

| | |
|-----------------------|-------------------------------|
| Countersink tip angle | 100 degrees |
| Tool material | Solid carbide |
| Standard | Manufacturer's standard |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Colour ring | pink |
| Type of product | Stepped drill and countersink |