

## Countersink solid carbide 100°, uncoated, External Ø DC: 20,5 mm



### **Order data**

Order number	150025 20,5
GTIN	4045197543066
Item class	11M

### **Description**

#### **Version:**

Easy and chatter-free deburring and countersinking.

Very **sturdy version** with **solid carbide head,** for heavy-duty use. Specially for **materials that are difficult to machine.** 

Through-coolant: no

Number of cutting edges Z: 5 Number of cutting edges Z: 5

smallest countersink Ø for holes from: 5 mm

Overall length L: 61 mm Shank  $\varnothing$  D<sub>s</sub>: 10 mm

Feed f in Inconel®: 0.08 mm/rev.

# **Technical description**

External Ø	20.5 mm
Shank tolerance	h9
Feed f in Inconel®	0.08 mm/rev.
smallest countersink Ø for holes from	5 mm
Shank Ø D <sub>s</sub>	10 mm
Overall length L	61 mm
Number of cutting edges Z	5
Coating	uncoated

Countersink tip angle	100 degrees
Tool material	Solid carbide
Standard	Manufacturer's standard
Shank	Plain shank with h9
Through-coolant	no
Colour ring	pink
Type of product	Stepped drill and countersink