

**Garant**
**High-precision countersink 90°, TiAlN, External Ø Dc: 6 mm**

**Order data**

Order number	150170 6
GTIN	4045197301314
Item class	11M

**Description**
**Version:**

**All countersinks have 3 cutting edges**, radially relieved.

Flutes are ground from solid.

Precision countersink for considerable performance improvement.

**Application:**

High precision countersinks for chatter-free countersinking.

Through-coolant: no

Number of cutting edges Z: 3

Number of cutting edges Z: 3

smallest countersink Ø for holes from: 1.5 mm

Overall length L: 45 mm

Shank Ø D<sub>s</sub>: 5 mm

for countersunk screws ISO 2009, 2010, 7046, 7047: M3

Feed f in steel < 500 N/mm<sup>2</sup>: 0.09 mm/rev.

**Technical description**

smallest countersink Ø for holes from	1.5 mm
for countersunk screws ISO 2009, 2010, 7046, 7047	M3
Feed f in steel < 500 N/mm <sup>2</sup>	0.09 mm/rev.
Shank tolerance	h9
External Ø	6 mm
Shank Ø D <sub>s</sub>	5 mm

Overall length L	45 mm
Number of cutting edges Z	3
Coating	TiAlN
Countersink tip angle	90 degrees
Tool material	HSS
Standard	DIN 335 C
Shank	Plain shank with h9
Through-coolant	no
Colour ring	green
Type of product	Stepped drill and countersink

## Accessories

Countersink set No. 150170 in a case 90° Number of countersinks 6	150315 6
Countersink set No. 150170 in a case 90° Number of countersinks 17	150315 17
Countersink set No. 150170 in a case 90° Number of countersinks 7	150315 7