

High-precision countersink, long 90°, uncoated, External Ø Dc: 16,5 mm



Order data

Order number	150371 16,5
GTIN	4045197086136
Item class	11M

Description

Version:

All countersinks have 3 cutting edges, radially relief ground. Flutes ground from solid. High-precision countersink, produced to tight manufacturing tolerances similar to DIN 335-C with long plain shank.

Through-coolant: no

Number of cutting edges Z: 3 Number of cutting edges Z: 3

smallest countersink \varnothing for holes from: 3.2 mm

Overall length L: 111 mm

Shank Ø D_s: 10 mm

for countersunk screws DIN 7991: M8 Feed f in steel < 500 N/mm²: 0.14 mm/rev.

Technical description

Shank tolerance	h9
Pre-drill Ø	3.2 mm
Feed f in steel < 500 N/mm ²	0.14 mm/rev.
External Ø	16.5 mm
smallest countersink Ø for holes from	3.2 mm
for countersunk screws DIN 7991	M8
Shank Ø D _s	10 mm
Overall length L	111 mm

Number of cutting edges Z	3
Coating	uncoated
Countersink tip angle	90 degrees
Tool material	HSS
Standard	Manufacturer's standard
Shank	Plain shank with h9
Through-coolant	no
Colour ring	without
Type of product	Stepped drill and countersink