# Garant

High-precision countersink, extra long 90°, uncoated, External Ø Dc: 20,5 mm



### **Order data**

Order number	150372 20,5
GTIN	4045197086204
Item class	11M

### Description

#### Version:

**All countersinks have 3 cutting edges**, radially relief ground. Flutes ground from solid. High-precision countersink, produced to tight manufacturing tolerances similar to DIN 335-C **with extra long plain shank.** Through-coolant: no

Number of cutting edges Z: 3 Number of cutting edges Z: 3 smallest countersink  $\emptyset$  for holes from: 3.5 mm Overall length L: 164 mm Shank  $\emptyset$  D<sub>s</sub>: 10 mm for countersunk screws DIN 7991: M10 Feed f in steel < 500 N/mm<sup>2</sup>: 0.16 mm/rev.

## **Technical description**

for countersunk screws DIN 7991	M10
Feed f in steel < 500 N/mm <sup>2</sup>	0.16 mm/rev.
Pre-drill Ø	3.5 mm
smallest countersink Ø for holes from	3.5 mm
Shank tolerance	h9
External Ø	20.5 mm
Shank Ø D <sub>s</sub>	10 mm
Overall length L	164 mm

© Hoffmann GmbH Qualitätswerkzeuge 2

Number of cutting edges Z	3
Coating	uncoated
Countersink tip angle	90 degrees
Tool material	HSS
Standard	Manufacturer's standard
Shank	Plain shank with h9
Through-coolant	no
Colour ring	without
Type of product	Stepped drill and countersink