Garant

High-precision countersink 90°, uncoated, External Ø Dc: 20,5 mm



Order data

Order number	150378 20,5
GTIN	4045197086396
Item class	11M

Description

Version:

All countersinks have 3 cutting edges, radially relieved.

Flutes are ground from solid. High-precision countersink, produced with tight manufacturing tolerances similar to DIN 335-C. Through-coolant: no Number of cutting edges Z: 3 Number of cutting edges Z: 3 smallest countersink Ø for holes from: 3.5 mm Overall length L: 63 mm Shank Ø D_s: 10 mm for countersunk screws DIN 7991: M10 Feed f in stainless steel < 900 N/mm²: 0.16 mm/rev.

Technical description

Pre-drill Ø	3.5 mm
Feed f in stainless steel < 900 N/mm ²	0.16 mm/rev.
External Ø	20.5 mm
smallest countersink Ø for holes from	3.5 mm
Shank tolerance	h9
for countersunk screws DIN 7991	M10
Shank Ø D $_{\rm s}$	10 mm

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Data sheet

Overall length L	63 mm
Number of cutting edges Z	3
Coating	uncoated
Countersink tip angle	90 degrees
Tool material	HSS E
Standard	DIN 335 C
Shank	Plain shank with h9
Through-coolant	no
Colour ring	blue
Type of product	Stepped drill and countersink