Garant

High-precision countersink 90°, TiCN, External Ø Dc: 10,4 mm



Order data

Order number	150379 10,4
GTIN	4045197416162
Item class	11M

Description

Version: All countersinks have 3 cutting edges, radially relieved.

Flutes are ground from solid. High-precision countersink, produced with tight manufacturing tolerances similar to DIN 335-C. Through-coolant: no Number of cutting edges Z: 3 Number of cutting edges Z: 3 smallest countersink Ø for holes from: 2.5 mm Overall length L: 50 mm Shank Ø D_s: 6 mm for countersunk screws DIN 7991: M5 Feed f in stainless steel < 900 N/mm²: 0.12 mm/rev.

Technical description

smallest countersink Ø for holes from	2.5 mm
Pre-drill Ø	2.5 mm
External Ø	10.4 mm
for countersunk screws DIN 7991	M5
Feed f in stainless steel < 900 N/mm ²	0.12 mm/rev.
Shank tolerance	h9
Shank Ø D _s	6 mm

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Data sheet

Overall length L	50 mm
Number of cutting edges Z	3
Coating	TiCN
Countersink tip angle	90 degrees
Tool material	HSS E
Standard	DIN 335 C
Shank	Plain shank with h9
Through-coolant	no
Colour ring	blue
Type of product	Stepped drill and countersink