Garant

High-precision countersink 90°, TiCN, External Ø Dc: 10 mm



Order data

Order number	150379 10
GTIN	4045197444769
Item class	11M

Description

Version:

All countersinks have 3 cutting edges, radially relieved.

Flutes are ground from solid. High-precision countersink, produced with tight manufacturing tolerances similar to DIN 335-C. Through-coolant: no Number of cutting edges Z: 3 Number of cutting edges Z: 3 smallest countersink Ø for holes from: 2.5 mm Overall length L: 50 mm Shank Ø D_s: 6 mm for countersunk screws ISO 2009, 2010, 7046, 7047: M5 Feed f in stainless steel < 900 N/mm²: 0.12 mm/rev.

Technical description

for countersunk screws ISO 2009, 2010, 7046, 7047	M5
Feed f in stainless steel < 900 N/mm ²	0.12 mm/rev.
External Ø	10 mm
Shank tolerance	h9
smallest countersink Ø for holes from	2.5 mm
Pre-drill Ø	2.5 mm
Shank \emptyset D _s	6 mm

© Hoffmann GmbH Qualitätswerkzeuge

Data sheet

Overall length L	50 mm
Number of cutting edges Z	3
Coating	TiCN
Countersink tip angle	90 degrees
Tool material	HSS E
Standard	DIN 335 C
Shank	Plain shank with h9
Through-coolant	no
Colour ring	blue
Type of product	Stepped drill and countersink